



PRODUCT SPECIFICATIONS
BLANCHED ALMOND WHOLE

Doc name: Product Specifications
Doc. No.: OVFP-PS-SC-80B
Rev 11; Effective date: 25-Mar-2025

GENERAL INFORMATION

Henley Bridge product code	100000110478	FG_OP Almond whole blanched skin off_1kg
Control No.:	CN-AL-HENL-SC.02	
Customer	HENLEY BRIDGE	
Market	UK	
Description	Almonds whole which were graded and blanched.	
Ingredient	Almonds (100%).	
Origin [ingredient]	USA, Australia	
Origin Statement	Country of origin: Vietnam	
Sample number	N/A	
Effective date	14-May-26	

AMENDMENT

Date	Vers.	Amendment	Reason for changes
24-Sep-25	1.0	First release	-
6-Oct-25	2.0	Updated allergen information	Customer's request
13-May-26	3.0	Updated storage condition; Added Henley bridge product code	Customer's request

SPECIFICATIONS

Organoleptic properties	Appearance	White, light yellow, pale ivory.	in-house method
	Flavor	Typical of blanched almond.	
	Taste		
	Texture	Crunchy.	

Physical properties	Parameter	Limits	UOM	Test method
	Moisture	Max 6.0	%	Halogen moisture analyzer
	Nut count	27-30	kernels/oz	As per USDA
	Doubles	Max 15	%	As per USDA
	Split & Broken	Max 10	%	As per USDA
	Discoloration	Max 1.5	%	As per USDA
	Adhering skin (>1/4 inch)	Max 1.0	%	As per USDA
	Other defects (gum, brown spots, shriveled)	Max 2.0	%	As per USDA
	Serious damage (decay, rancidity, insect damage, mold)	Max 1.5	%	As per USDA
	Foreign matters	Max 0.1	%	As per USDA

Chemical properties	Parameter	Limits	UOM	Test method
	FFA (as oleic acid)	Max 1.5	%(w/w)	ISO 660: 2020/ Equivalent methods
	Peroxide Value	Max 5.0	meq/kg	ISO 3960: 2017/ Equivalent methods
	Nickel (Ni)	Max 3.5	ppm	AOAC 2015.06/ Equivalent methods
	Cadmium (Cd)	Max 0.2	ppm	AOAC 2013.06/ Equivalent methods
	Aflatoxin B1	Max 8.0	ppb	ISO 16050:2003/ AOAC 2005.08/ Equivalent methods
Aflatoxin total	Max 10	ppb	ISO 16050:2003/ AOAC 2005.08/ Equivalent methods	

Microbiological properties	L. monocytogenes	n=5, c=0, m=M=100	/25g	ISO 11290-2: 2017/ Equivalent methods
Food safety	Pesticide residue	Complies with all federal and state regulations		

NUTRITIONAL INFORMATION (**)			
Per 100 g			
% Reference intake RI			
Energy	2545 kJ/	616 kcal	31% RI
Fat	54 g		77% RI
<i>of which Saturates</i>	4.0 g		20% RI
Carbohydrate	6 g		2% RI
<i>of which Sugars</i>	5 g		5% RI
Fibre	11.0 g		
Protein	21 g		42% RI
Salt	<0.01 g		0% RI

Reference intake of an average adult 8400 kJ / 2000 kcal)

NUTRITIONAL INFORMATION (**)			
Per serving size (30 g)			
% Reference intake RI			
Energy	764 kJ/	185 kcal	9% RI
Fat	16 g		23% RI
<i>of which Saturates</i>	1.2 g		6% RI
Carbohydrate	2 g		1% RI
<i>of which Sugars</i>	1.4 g		2% RI
Fibre	3.2 g		
Protein	6.3 g		13% RI
Salt	<0.01 g		0% RI

Reference intake of an average adult 8400 kJ / 2000 kcal)

(**) The Nutrition Information follow

- ✓ All values above are estimated calculation. If contractually agreed, the official specification will be provided
- Actual result analysis

CERTIFICATIONS			
	Yes	No	Note (if any)
GFSI/Food Safety Certification	✓		
Kosher	✓		
Halal	✓		
Organic		✓	

DECLARATIONS			
	From the nature of the product	From manufacturing process	Note (if any)
Allergen	Tree nuts	Other tree nuts, sulphur dioxide, milk, soybeans, wheat, sesame seeds, mustard.	
Vegan	Yes	Yes	
Vegetarian	Yes	Yes	

OTHER DECLARATIONS

	Yes	No	Note (if any)
GMO		✓	
Irradiation		✓	
Ionization		✓	
Free from MSG	✓		
Free from artificial coloring	✓		
Free from artificial flavoring	✓		

PACKING STORAGE, SHELF LIFE, LABELLING & TRANSPORT

Shelf life (***)	365 days from the date of manufacturing
Remaining shelf life upon delivery	180 days
Storage conditions	. Temperature of product at packing: Store in an airtight package in a cool, dry, and clean place ($\leq 25^{\circ}\text{C}$, relative humidity 50–70%). Avoid direct sunlight. . Temperature of product at receiving: Store in a cool, dry, and clean place, recommended $10 \pm 2^{\circ}\text{C}$.
Shipping conditions	Cool dry clean place
Packing unit	1kgx6
Primary packaging	Metalize doy bag white color, paste printed label
Secondary packaging	RSC New brown Carton OFI, paste carton label
Labelling	As per customer's request
Using guideline	Ready to eat.
Net weight	1000g [1000g \pm 15g as per Weights and Measures (Packaged Goods) Regulations 2006]
Allergen statement	May contain other nuts, sulphur dioxide, milk, soybeans, wheat, sesame seeds, mustard.
Warning statement	N/A

(***) This is the estimated shelf life from accelerated test, or from the similar product reference.

OFI	HENLEY BRIDGE
Mukesh Kumar	
General Manager	